

Work Order ID 134087

134087

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Monday, June 29, 2015 9:59:10 AM

Item ID: D3805-5 Accept *N900040100* Setup Start *NS1*

Revision ID: Stop *NS2*

Item Name: Plate

Start Date: 6/29/2015 Start Qty: 10.00 *10*

Required Date: 6/29/2015 Req'd Qty: 10.00 *10*

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: ML Date: JUN 29 2015 Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3805	C								
100		0.00							
100									
Waterjet	Memo	0.02							
FLOW CNC Waterjet	1-Cut as per Dwg D3805								
	Dwg Rev: <u>C</u>								
	Prog Rev: <u>C</u>								
	2-Deburr if necessary								
110	QC2- Inspect parts off machine FAI/FAIB	0.00							
110									
QC	Memo	0.00							
Quality Control									

(10)

DL15/07/08

(K)

DL15/07/08

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Item ID: D3805-5 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Plate
 Start Date: 6/29/2015 Start Qty: 10.00 *10* Cust Item ID:
 Required Date: 6/29/2015 Req'd Qty: 10.00 *10* Customer:
 Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150	Identify as per dwg & Stock Location: <u>WA002</u>	0.00				<u>10</u>			<u>15-07-09</u>
150									<u>MS</u>
Packaging	Memo	0.00							
Packaging	LOCATION WA001								
160	QC21- Final Inspection - Work Order Release	0.00							
160						<u>MS</u>		<u>JUL 10 2015</u>	
QC	Memo	0.02							
Quality Control									

MS JUL 10 2015

Picklist Print

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Work Order ID: 134087

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Parent Item: D3805-5

D3805-5

Parent Item Name: Plate

Start Date: 6/29/2015

Required Date: 6/29/2015

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP Rev:A 08-12-01 new issue EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S18GA		Purchased		No		100	sf	345.0283	1.587	17			

M304S18GA

304/316 .050 Sheet

17.5

06/15/07/08

Location

Loc Qty

Loc Code

MAT

143.9

M131700

143.9

MAT020

201.1283

124572

11.334

M128254

17.4387

M128435

25

- M128864

31.5964

M129530

34.3667

M130345

11.1667

- M130923

28.0424

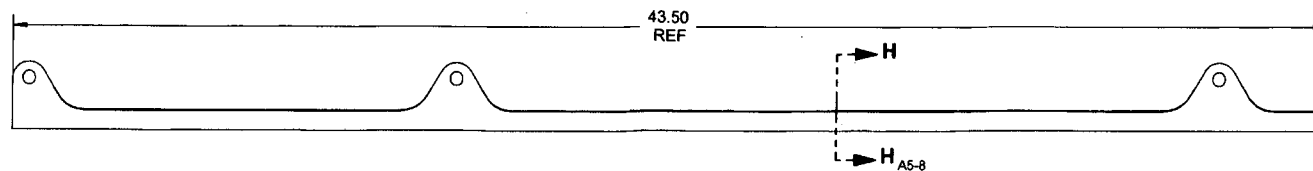
- M131384

42.1834

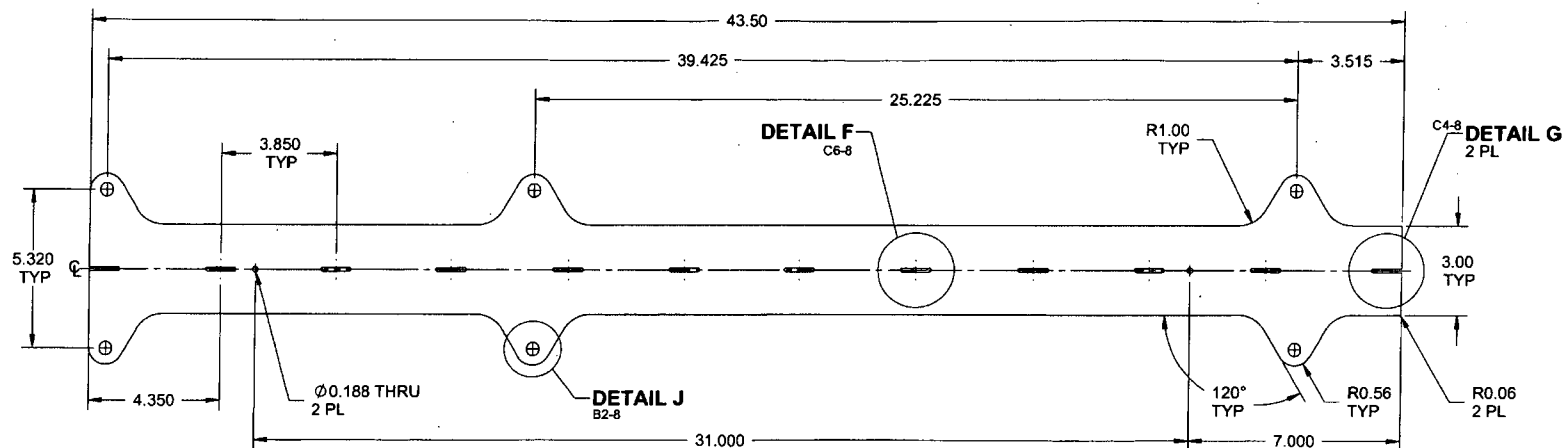
M126647

8.75

8.75



D3805-5 PLATE
(MAKE FROM D3805-5F)



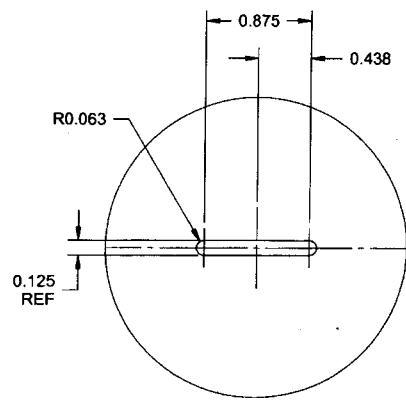
D3805-5F PLATE

RELEASED
2014-04-17

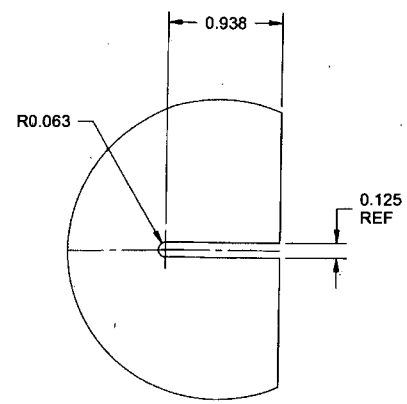
- NOTES:**
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET PER AMS 5513 OR 5524
18 GAUGE (0.050 THICK)
REF. DART SPEC. M304S18GA
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 2.06 lbs

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WITHOUT NOTICE
WORK ORDER
134087 MJS
1506-29

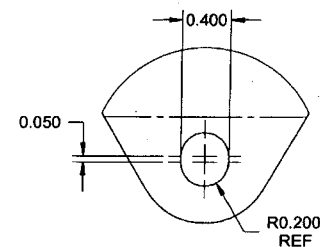
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DRAWN	DB	KENT, WA	
CHECKED	ASS	DRAWING NO.	REV. C
MFG. APPR.	ASS	D3805	SHEET 6 OF 8
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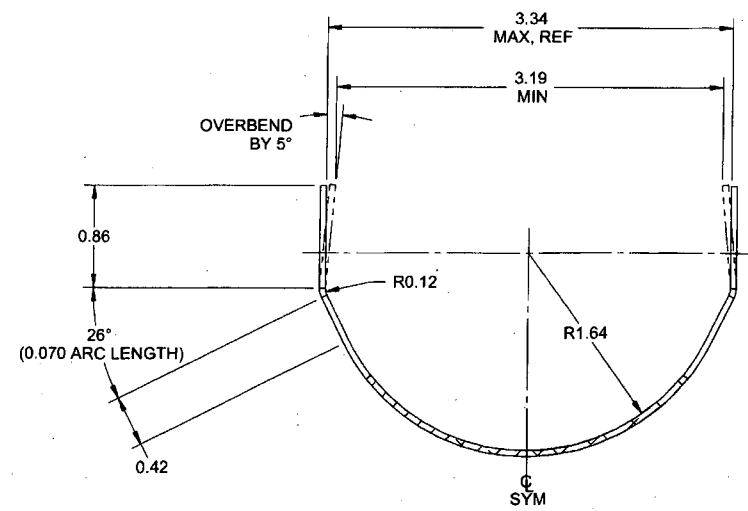
DETAIL F
SLOT DETAIL TYP
SCALE 4X
C5-4
C5-5
C4-6
C4-7



DETAIL G
SLOT DETAIL TYP
SCALE 4X
C1-4
C1-5
C1-6
C2-7



DETAIL J
SCALE 4X
B6-4
B7-5
B5-6
B5-7



SECTION H-H
SCALE 4X
D3-4
D3-5
D3-6
D3-7

RELEASED
2014-04-17

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